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## Vertical Band Saw Machine 1013-VS

Actual Power Model: 1013-VS is a highly capable cutting tool designed for vertical cutting applications. This heavyduty traversing head vertical plate saw is available to efficiently cut large solid plates and blocks with excellent accuracy. The machine is suitable for mass production.

ITEMS			1013-VS
Cutting Height			1070 mm
<b>Cutting Depth</b>			1370 mm
Blade Speed			15~80 M/min
Blade Size			L8800 x W67 x T1.6mm
Motor	Blade Drive		11 KW 15 HP
	Hydraulic Pump		1.5 KW 2 HP x 2
	Coolant Pump		0.4 KW 1/2 HP
	<b>Auto. Chip Conveyor</b>		0.4 KW 1/2 HP
Saw Frame Shuttle Stroke			4.5M / 6M
<b>Cutting Feed</b>			Servo Motor 2kw + HMI
Table Height			1600 mm
Cunnant Table	e Width	Outer	1600 mm
Support Table		Inner	1330 mm
Net Height (6m)			28,000 kgs
Floor Space (6m)			L12000 x W5000 mm x H3710 mm

<sup>\*</sup>P.S. Cutting Capacity Could Be Made In Accordance With The Requirement Of Customers.

## **Equipment**

1. Hydraulic Control System of Cutting Speed.	<b>8.</b> Power driven wire brush
2. Hydraulic Blade Tension.	9. Laser Projector
3. Hydraulic Lifting for Guide Arm.	10. Automatic chip conveyor
<b>4.</b> Hydraulic Lift Up Roller.	11. One M42 bi-metal saw blade
5. High Efficiency Reducer.	12. Two Pieces of Blade Brush
<b>6.</b> Check device of saw blade breakage.	13. One set of tools and toolbox
<b>7.</b> Infinitely Variable speed controlled by inverter + Led Display of Blade Speed.	

<sup>\*</sup>We reserve the right to modify the specification and design of machine without prior notice.