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## Column Type Fully Automatic Band Saws Machine H-300HA

Actual Power H-300HA is an industrial cutting machine with a double column structure and dual vise with full stroke clamping (hydraulic) for efficient and precise cutting. It features a shuttle type automatic feed, 3 pcs carbide blade guide system, and infinitely variable speed control by inverter. Additionally, it has an automatic work height control and fast approach, power-driven wire brush, and hydraulic tension device of saw blade. The user-friendly NC control touch screen and anti-vibration rolling and roller bearing with blade guide system make this band saw a valuable addition to any industrial setting.

ITEMS		Н-300НА
Capacity		• 300 mm
		■ 300 x 300mm
Bundle Cutting (W x H)		Width: 160 ~ 230mm
		Height: 30 ~ 130mm
Min Cutting Capacity		□ W10 x H10 mm
		○ 10 mm
Minimum Residual Work Length		68 mm
Blade Speed		20~100 M/min (inverter)
Blade Tension		Hydraulic
Blade Size		L3920 x W34 x T1.1mm
	Blade Drive 3.7 KW 5 HP	
	Hydraulic Pump	0.75 KW 1 HP
Motor	Coolant Pump	0.1 KW 1/8 HP
Hydraulic Oil Capacity		60 L
Cutting Oil Capacity		70 L
Table Height		780 mm
Net Height		1650 kgs
Floor Space		W2100 x L2050 x H1700mm

<sup>\*</sup>We reserve the right to modify the specification and design of machine without prior notice.

## **Equipment**

1. NC Control System	7. Hydraulic blade tension	12. Check device of saw blade breakage
2. Shuttle type automatic feed	8. Nesting Fixture for bundle cutting	<b>13</b> . Automatic work height control and fast approach
<b>3.</b> Hydraulic clamping vise with full stroke	9. Floating shuttle vise	<b>14.</b> Automatic chip conveyor
<b>4.</b> Carbide blade guide system	10. LED Display of blade speed	<b>15.</b> Flushing hose for machine cleaning
<b>5.</b> Power driven wire brush	<b>11.</b> P.L.C control for all electric and hydraulic function.	<b>16.</b> Roller stock table 2M Long
<b>6</b> . Infinitely variable speed control by inverter	12. Split front vise	17. Work Light, One Bi-metal M42 saw blade, One Set Tool and Tool Box